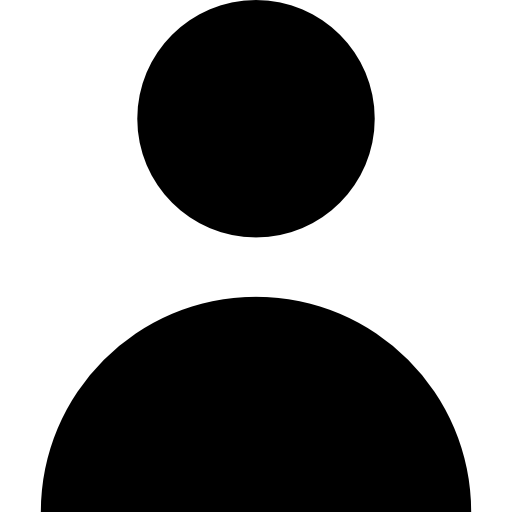
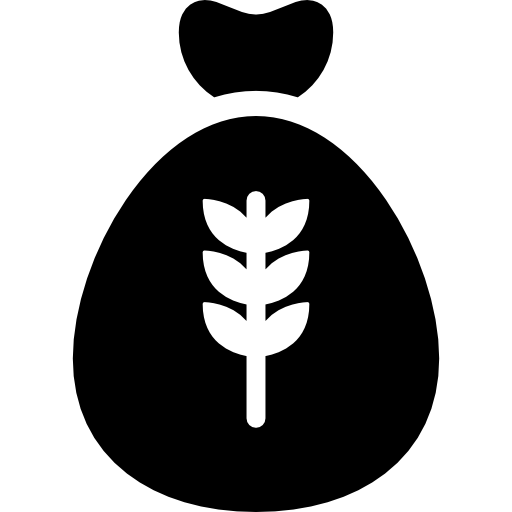
**GRAVIMETRIC SCREW FEEDER QUESTIONNAIRE**

**CONTACT DETAILS**

Name and Surname: Click to enter name and surname.  
Company Click to enter company.  
Street: Click to enter street.  
City: Click to enter city.  
Country: Click to enter country.  
Phone number: Click to enter phone number.  
E-mail: Click to enter email address.  
Date: Click to enter the date.

Celu pucharse Darmowe ikony **ORDER**

The number of items: Click to enter the number of items.

** MATERIAL**

Material name: Click to enter material name.  
Grain size [mm]: Click to enter grain size.  
Bulk density [kg/m3]: Click to enter bulk density.  
Moisture content [%]: Click to enter moisture content.  
Angle of repose [o]: Click to enter angle of repose.  
Material temperature [oC]:  0 ÷ 40  other: Click to enter other temperature.  
Material description:  well- flowing  medium flowing  difficult-flowing  abrasive  fragile  sticky  cohesive  dusty  easily aerating (“ uncontrolled flowing”)  bridging, ratholing

Zatwierdza symbol Darmowe ikony **REQUIREMENTS**

Feed rate [kg/h]: min.: Enter V min. max.: Enter V max.

Dosing mode  continuous → maximum dosing error [% of set value]:

Click to enter dosing error in %.   
  batch

→ batch weight [kg]

Click to enter portion weight.

→ number of batches per hour

Click to enter number of portions per hour.

→ maximum dosing error [kg, g]

Click to enter dosing error in kg, g.

**C:\Users\Dziekan\Desktop\INTERPROCESS\zdalnie\INTERPROCESS\INTERPROCESS KARTY\ikony\konfiguracja-narzedzi-i-symboli_318-9134.jpg CONSTRUCTION**

***Reffilling the hooper***

manual (hinged cover with a handle and a safety grate)

automatic (two round spigots, for material refill and ventilation)

***Place of installation of the feeder e.g. under a Big-Bag emptying station, under a buffer hopper etc.***

Click to enter the exact place of installation of the feeder.

***Application description (e.g working as a separate device, in mixing lines, as an element of packaging system etc.)***

Click to enter the application of the feeder.

***Execution***

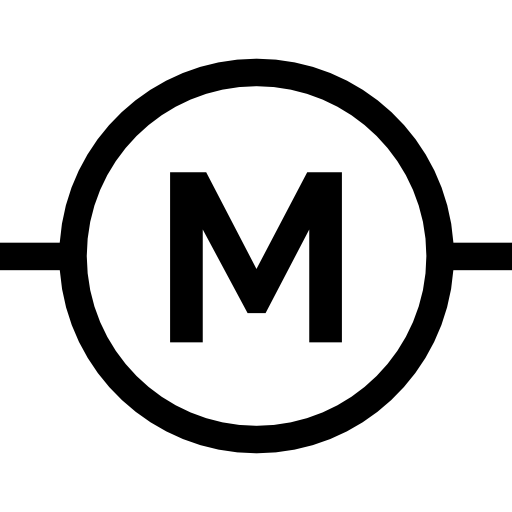
Components in contact with the material: stainless steel 1.4301 (AISI304)  stainless steel 1.4404 (AISI 316L)

Components not in contact with the material:  
 carbon steel, powder coated with polyester paint, coating thickness min. 70-80 μm  stainless steel 1.4301 (AISI304)  stainless steel 1.4404 (AISI316L)

***Design***

standard – steel surfaces electropolished or bead-blasted, continous internal weld seams, non-steel components in contact with the material FDA-certified

hygienic - continuous internal and external welds, non-steel components in contact with the material FDA-certified, steel surfaces in contact with the material ground (Ra<0.8μm) and electropolished, internal weld seams ground; gearmotors in aseptic version (does not apply to ATEX version); support frame in easy-to-clean design; Rittal HD series enclosures

 **MOTOR**

SEW gearmotor 3x400 V AC with protection degree IP65

SEW gearmotor 3x500 V AC with protection degree IP65

SEW gearmotor in aseptic version, protection degree IP66

Other: Click to enter other type of motor.

Frequency [Hz]: Click to enter frequency.

***The feeding device’s gearmotor is controlled by an inverter.***

Jasność Darmowe ikony **ENVIRONMENT**

Ambient temperature [oC]:  0 ÷ 40  Other: Click to enter the other temperature.  
ATEX (explosion risk zone):  no  yes → Gases, liquids and their vapors  
 Inside the device:  0  1  2  
 Outside the device:  1  2

→ Explosive dusts:  
 Inside the device:  20  21  22  
 Outside the device:  21  22  conductive dust (IIIC)

Dust explosion classification:

ST1  ST2  ST3

Minimal ignition temperature [°C]

Click to enter minimum ignition temperature [oC].

Minimal ignition energy [mJ].

Click to enter ignition temperature [mJ].

Obraz zawierający szkic, diagram, Rysunek techniczny, Plan

Zawartość wygenerowana przez sztuczną inteligencję może być niepoprawna.Dodać nowy przycisk plus Darmowe ikony **ADDITIONAL OPTIONS**

Vertical outlet pipe (A):  
 no  yes

Material flow shut-off valve for batch feeding that improves batch accuracy and repeatability (B):  
 no  yes

Extended outlet pipe:  
 no  yes → L [mm]: Click to enter L.

Kalkulator Darmowe ikony **SYSTEM CONTROL**

With Control System  Without Control System

RITTAL Control Cabinet IP65  
 Powder- coated RAL 7035  Stainless steel 1.4301 (AISI304)

Other Click to enter type.

Control cabinet installation place:  on the feeder (left side)

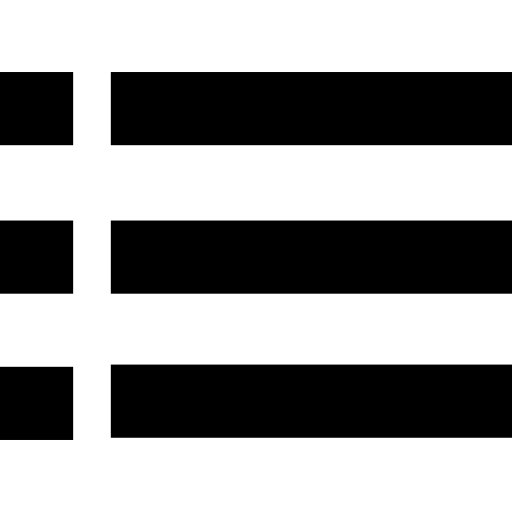
on the feeder (right side)

separately. The length of the cable routes [m]

Click to enter the length of the cable routes.

in Client’s control cabinet. The length of the cable routes [m]

Click to enter the length of the cable routes.  
Fieldbus:  Modbus TCP  Modbus RTU  EthernetIP  Profibus DP  Profinet

** ADDITIONAL COMMENTS**

Comments:

Click to enter the additional comments.